

Series 405

SLASHERS



Operator, Maintenance & Parts Manual

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SLASHERS

Series 405

INDEX

Contents	Page
Safety Instructions	3
Safety Decals	4
405 Slasher Safety Flaps	5
Specifications	6
Major Component identification	6
Mounting the Slasher to the Tractor	7 - 8
Maintenance & Lubrications	9 - 10
Maintenance Schedule	11
Troubleshooting Guide	11
Transportation	12
Diagrams & Parts List:	
Series 405 Slasher Parts Listing	13
Drive Shaft & Clutch	14
Cutting Heights Diagram	14
Gearbox & Clutch	15
Stay Chain kit	16
Authorised Sellers Warranty	17

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WARNING: Read the Operators Maintenance & parts Manual before using the Slasher.

Safety Instructions

Your slasher operates with rotating blades at high speed - the following safety precautions should be observed at all times.

Stand clear of equipment whilst in operation or in a raised position. Keep body clear of moving parts at all times.

DO NOT operate damaged or FAULTY equipment.

Ensure protective shields and covers are in place before use. Do not remove any guards or covers whilst the slasher is in operation.

DO NOT perform service or maintenance on this equipment whilst the PTO is engaged, or the tractor engine is on.

Disengage the PTO when transporting the slasher, or when not in use.

Take care when leaving the tractor. Ensure the slasher is in the lowered position, the PTO is disengaged, the tractors parking brake is on, the tractors engine is off and the key removed.

DO NOT allow passengers on the tractor or slasher when operating. Onlookers should maintain a safe minimum distance of at least 50 meters from the slasher when in use.

Never touch the blades or blade beam when the tractor engine is running. Turn the engine off first and disengage the PTO.

If performing maintenance on the slasher whilst it is held in a raised position on the tractors 3 point linkage, ensure that the slasher body is properly supported by blocks or stands under the body (approved weight capacity).

Before commencing operation of the slasher, ensure that all obstructions (such as stumps, stones, bottles, tins, wires etc.) are removed from the area.

If operating slasher beside public pathways, in parks or gardens, or in any area in the proximity of people, take special precautions to ensure safety. Carefully inspect ground for obstructions, and discourage all onlookers when operating in public areas.

Do not use in very dry conditions. Use of Slasher in very dry conditions has been known to start fires.

Do not operate slasher in reverse travel. Damage could occur to rubber or chain deflector.



SLASHER - Series 405

Safety Decals



WARNING

SLASHER

Read and understand operator's manual before using this equipment.

P.T.O. 540 RPM Max.

Do not operate this equipment unless you are experienced and trained.

Ensure protective shields are in place before use.

Lift machine before turning.

Stand clear of equipment while in operation or in a raised position.

Do not operate damaged or faulty equipment.

Do not perform service or maintenance on this equipment while P.T.O. is engaged.

Keep body clear of moving parts at all times.

Code No. 65011

CAUTION!
Read and understand
Manual before Assembly

Code No. 65002



WARNING

Ensure drive shaft is adjusted to correct length before operating this machine. Failure to do so may result in damage to this drive shaft.

Ensure that safety chains and protective guards are in place.

Do not operate if safety cover is worn or damaged. Replace worn parts.

Drive angle must not exceed 16 degrees at 540 RPM.

Overlap of drive shaft tube must not be less than 1/3 of working length.

Lubricate drive shaft nipples and telescopic tubes on a regular basis to maintain good working order.

Code no. 65003



DANGER



THROWN OBJECTS

- Clear moving area of debris.
- Never operate rotary cutter in the vicinity of other persons. Objects can be thrown more than several hundred feet.
- Keep all chains and shields installed. Repair or replace if damaged or missing.
- Check blades and mounting hardware. Replace if damaged. Never weld or modify.



ROTATING BLADES

- Never put hands, feet or objects into or under rotary cutter when engine is running.
- Keep bystanders away.
- No riders.
- Stop engine and secure parking Break before leaving tractor or Servicing.

THROWN OBJECTS OR ROTATING BLADES CAN CAUSE SERIOUS INJURY OR DEATH

65010



405 Slasher Rubber Safety Flaps

Warning! : Before reversing tractor disengage the PTO drive to slasher and lift slasher.

This will avoid any damage to the rear rubber safety flap.

During assembly it is advised that all nuts and bolts are loose fitted and tightened upon completion of assembly.

We recommend that all fittings are checked before each use to reduce the risk of accidents.

Fitting instructions for Front Safety Flaps

- Fit the safety flap carry angle to the existing holes in the front frame angle of the slasher.
- The safety flap fits to multiple holes in the carry angle (minimum 6 fittings)
- The rubber flap can be adjusted to allow suitable clearance (25mm clearance recommended)
- Tighten all fittings

Fitting instructions for rear Safety Flaps

- Rear safety flaps fit to existing holes in rear frame of the slasher
- Hinge brackets are fitted to the angle with the hinge plate facing up. The hinge pin & stop bar facing down and outward.
- The safety flaps fits to multiple holes in the carry bar (minimum 6 fittings)
- Bolt two left hand hinges to the rear frame angle of the slasher. (Pin facing outwards)
- Slide the carry bar and rubber safety flap onto the hinges.
- Slide the right hand hinge/hinges (pin facing outwards) into the remaining carry bar pivot tube/tubes and bolt into position
- tighten all fittings

Safety Flap Kit Parts List

Front Safety Flap Kit		1.2m	1.35m	1.5m
Carry Angle		1	1	1
Rubber Deflector Flap	150mm wide	1	1	1
Bolt/Nut – frame	M12x30mm	3	3	4
Flat Washer – Frame	M12	3	3	4
Spring Washer – Frame	M12	3	3	4
Bolt/Nut – Flap	M10x30mm	7	8	9
Flat Washer - flap	10x40mm	7	8	9

Rear Safety Flap Kit		1.2m	1.35m	1.5m
Carry Bar		1	1	1
Rubber Deflector Flap	200mm wide	1	1	1
Pivot Bracket L.H.		2	2	2
Pivot Bracket R.H.		1	1	2
Bolt/Nut – hinge	M12x30mm	3	3	4
Flat Washer – hinge	M12	3	3	4
Spring Washer – hinge	M12	3	3	4
Bolt/Nut – Flap	M10x30mm	7	8	9
Flat Washer – Flap	10x40mm	7	8	9

N.B. Carry angles, carry bars & rubber flaps are all equal or slightly longer than the width of the slasher.

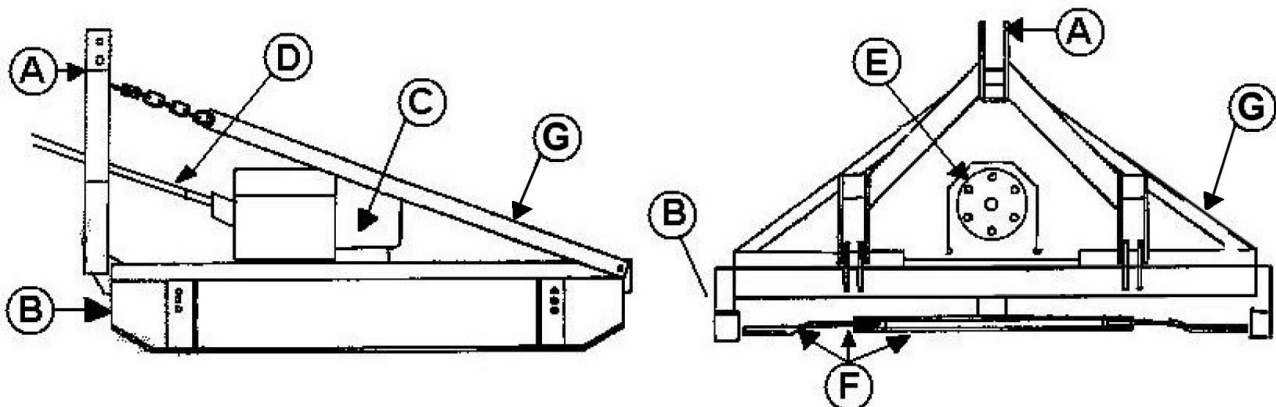
SLASHERS

Series 405

Specifications

Model:	405	405	405	405
Available sizes:	1.0m	1.2m	1.35m	1.5m
Gearbox (HP):	40	40	40	40
Tractor power requirements:	Up to 30kW (40HP)	Up to 30kW (40HP)	Up to 30kW (40HP)	Up to 30kW (40HP)
Suit Tractors:	Cat 0, 1 & 2	Cat 0, 1 & 2	Cat 0, 1 & 2	Cat 0, 1 & 2
Clutch:	150mm, 6" Friction	150mm, 6" Friction	150mm, 6" Friction	150mm, 6" Friction
Mounting:	Fixed Pin	Fixed Pin	Fixed Pin	Fixed Pin
Cutting Height:	Three positions: 45mm, 70mm, 90mm.			
Body Construction:	3mm plate	3mm plate	3mm plate	3mm plate
Headstock standard:	Multi	Multi	Multi	Multi
Headstock Optional:	Multi	Multi	Multi	Multi
Flexible guards	1.0m	1.2m	1.35m	1.5m
Chain	1.0m	1.2m	1.35m	1.5m

Major Component Identification



Main Components

- A - Headstock
- B - Skids
- C - Gear box
- D - PTO shaft
- E - Hinged Clutch Cover
- F - Cutting Blades
- G - Stay Chains / Stay Bars

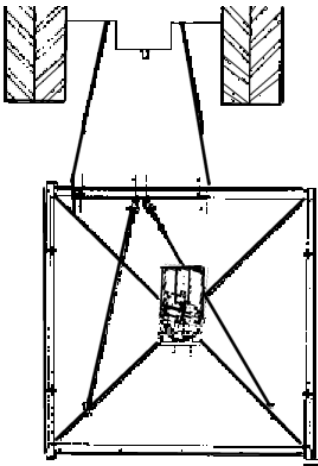
Note: Diagram for illustrative purposes only.

Mounting Your Slasher to the Tractor

Before mounting the slasher to the tractor, ensure that the stabiliser bars and adjustable top link are fitted to the tractor. It is essential that the slasher should be able to ride easily over obstacles. There must therefore be no downward pressure from the tractor's hydraulic system, and all 'down pressure' pins or other means of applying downward pressure, should be removed. On many tractors the lift rods have an adjustable collar for exerting such pressure. This collar must be moved to its lowest point so that both lift rods may 'float' and allow the slasher to lift should it hit an obstacle.

Mounting must take place with the tractor and slasher on level ground. All directions given are from the rear of the slasher.

1.

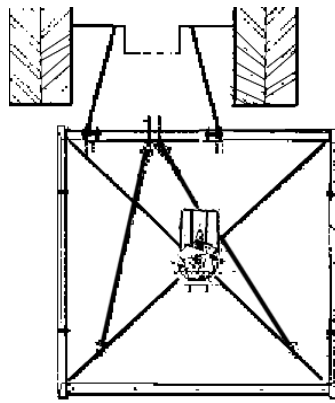


Ensure stabiliser bars or chains are fitted to tractor lift arms.

Slacken off stabiliser chains or remove sway bars to allow the fitting of lift arms to the pin hitches.

Back the tractor up to the slasher until it is positioned relative to the tractor PTO shaft and linkage points.

2.

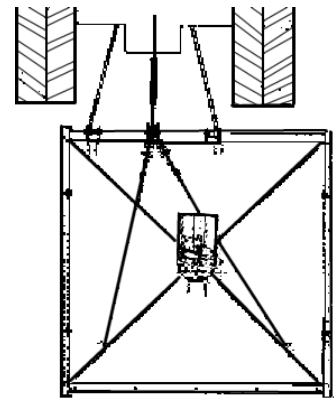


Connect the lift arms in the following order:

1. Left hand lift arm to left hand pin hitch.
2. Right hand lift arm to right hand pin hitch.

Adjust both lift arms until they are firm against the clevis hitch shoulders. Then secure each arm with pins.

3.

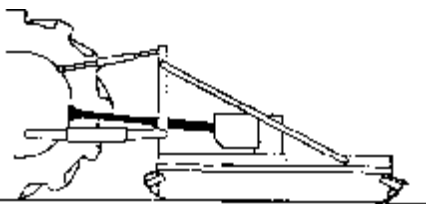


Adjust the tractor top link to approximate length and attach to the top hitch on the headstock section.

Secure with pin.

Diagrams for illustrative purposes only.

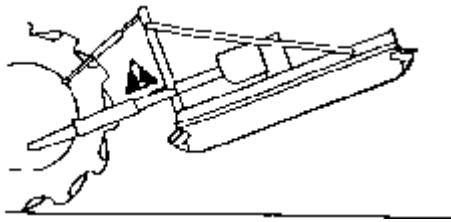
4.



Connect the drive shaft to the tractor's power take off (PTO), ensuring that the release pins on the clutch are located in the PTO groove and the safety cover does not interfere with the tractor PTO guard.

Mounting Your Slasher to the Tractor (Continued)

5

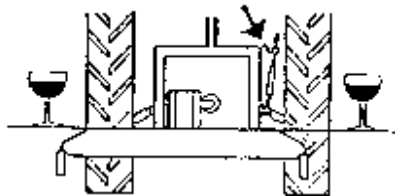


Raise and lower the slasher to ensure that the drive shaft does not jam or become disengaged. If needed, the inner & outer tube, as well as the plastic cover of the drive shaft, may need shortening. If so, use a hacksaw to cut both the inner and outer tubes, to equal length. Do not overcut - cut off only a little at a time. Similarly, cut plastic cover to appropriate length.

Refit and re-test lifting arc.

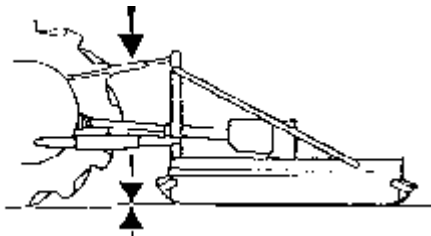
It is IMPORTANT to test that the two sections of the drive shaft do not, at any position in the lifting arc, close completely up, or extend such that there is less than 1/3 overlap of the working length inner tube engaged (250mm).

6



Level the slasher by adjusting the right hand tractor lift rod so that the blade beam clearance from ground is equal across the width of the slasher when the weight of the slasher is supported on the three point linkage.

7



Lower the slasher onto the ground and adjust tractor top link until the front of skids just clear the ground.

Diagrams for illustrative purposes only.



WARNING

BEFORE PROCEEDING TO OPERATE SLASHER, READ THE SAFETY PRECAUTIONS (Pages 3-5), AND THE INITIAL MAINTENANCE GUIDE (Pages 9 through 11)

Maintenance and Lubrication

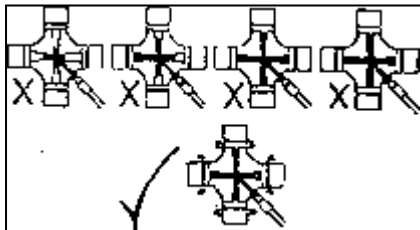
The following routine safety & maintenance procedures are recommended to ensure the efficient and safe operation of your slasher, as well as maximising the work life of the machine.

1. Maintenance Safety

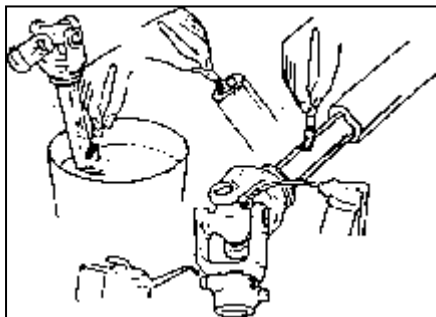
- Always ensure Slasher is securely supported and the PTO has been disconnected
- Use safety goggles if positioning ones self under the slasher for maintenance.
- Use gloves when handling oils and greases.
- Some components are heavy. Use sound manual handling techniques when lifting items such as the Driveshaft.
- Use gloves when handling the blades. Blades may be sharp after use.
- Do not perform maintenance or work on the slasher on sloping or uneven surfaces.
- In raised position, Slasher is to be supported by blocks or stands of approved weight capacity.

2. Drive Shaft

The drive shaft and universal joints are probably the most vulnerable part of any power driven implement, and regular maintenance of the slasher drive shaft is essential to ensure adequate service life. The recommended preventative maintenance outlined below will assist in achieving optimum life and minimize down time.



Lubricate universal joints using a good quality multi purpose lithium base grease of No 2 consistency (NL G2 rating). E.g. Castrol LM.EP2-Mobil-BP-Shell. As seen in the diagram to the left, ensure that grease exudes from all four cups thus giving complete lubrication. It is advisable to push and pull the shaft laterally in the direction opposite to every seal while applying lubricant, as this tends to relieve the seal and assist the flow of the new grease.



Separate the two sections of the drive shaft. Clean and then lubricate the sliding surface with graphite powder or molybdenum disulphide grease. Seizure between these sections will create considerable end thrust during lifting and lowering operations which may result in serious damage to either the tractor PTO shaft assembly or the slasher. When working in dusty conditions it is advisable to carry out this procedure **TWICE DAILY**.

Check the universal joints for wear. If movement is found in excess of .4mm end play or .25mm radial movement, replace the universal joint.

Lubricate quick release plunger with penetrating lubricant.

3. Gearbox

The gear box is pre-filled with Shell Alvania EP (LF) Grease 00 or 80W90 Gear Oil.

Maintenance and Lubrication (Continued)

4. Slip Clutch

The clutch springs must be adjusted so that the clutch will drive the slasher blades during normal operation and normal conditions - but upon the blades contacting with obstacles such as tree stumps or posts, the clutch should slip. This is to avoid stress or damage to the gearbox.

The clutch will initially be stiff, and may require adjusting after the first few hours of work.

To adjust clutch, turn each nut evenly until the clutch springs are coil bound. Then slacken each nut off two (2) complete turns.

The specific working conditions may require further adjustments of the nuts. If so, ensure that all nuts are released evenly.

In normal conditions, the temperature of the clutch should be no higher than the temperature of the gearbox. If the clutch becomes hotter than the gearbox, this indicates that clutch needs tightening. If the clutch is set too loosely, the clutch plates will slip excessively, generating considerable friction heat. This situation also causes excessive wear on the clutch plates, and erratic turning of the spindle and irregular work. Therefore it is vital that the clutch is adjusted correctly.

Maintenance Schedule

The following routine maintenance procedures are recommended, to ensure the efficient and safe operation of your slasher, as well as maximising the work life of the machine.

Prior to initial operation of slasher

1. Ensure that gearbox is adequately lubricated.
2. Check clutch setting.

After initial two hours of work

1. Check that all bolts are tightened correctly.
2. Check clutch setting.
3. Check oil level of gear box. Top up if necessary.

Daily Maintenance (minimum of every 8 hours)

1. Separate and lubricate the drive shaft, in accordance with the steps outlined on previous pages.
2. Grease universal joints, in accordance with the directions on previous pages.
3. Check the level of oil in the gearbox, and top up if necessary.
4. Check the underside of the slasher body, in particular the blades. Replace blades if there are visible signs of damage or excessive wear.
5. Ensure bolts are tightened securely on the blades and skids.
6. Check clutch settings, and adjust if necessary.
7. Ensure cuttings have not built up around the gearbox or cutter unit.

Weekly Maintenance

1. Perform all steps as per daily service.
2. Check & tighten all nuts and bolts on the slasher.
3. Clean away any residue on the slasher, & spray a penetrating lubricant over all outer pins & bushes.
4. After approximately every 50 hrs of work, check universal joints for excessive wear.

After Every 250 Hours of Work

1. Inspect thoroughly the safety clutch, friction discs, and universal joints, and replace any worn parts.
2. Complete full service, as per daily and weekly procedures.

Pre-season Inspection

Prior to commencing use of the slasher, particularly when the slasher has not been used for over a month, the clutch should be dismantled, and the friction discs inspected for wear and distortion.

To clean clutch facings, fit the slasher to tractor, and loosen clutch nuts until the springs are free. Lock the rotor using a length of wood between the rotor and the slasher body. Start the tractor and idle approx. 800 rpm. Engage PTO allowing the clutch to slip sufficiently to clean clutch plates. Do not allow the clutch to overheat. Then stop tractor and reset the clutch as per clutch setting.

Troubleshooting Guide

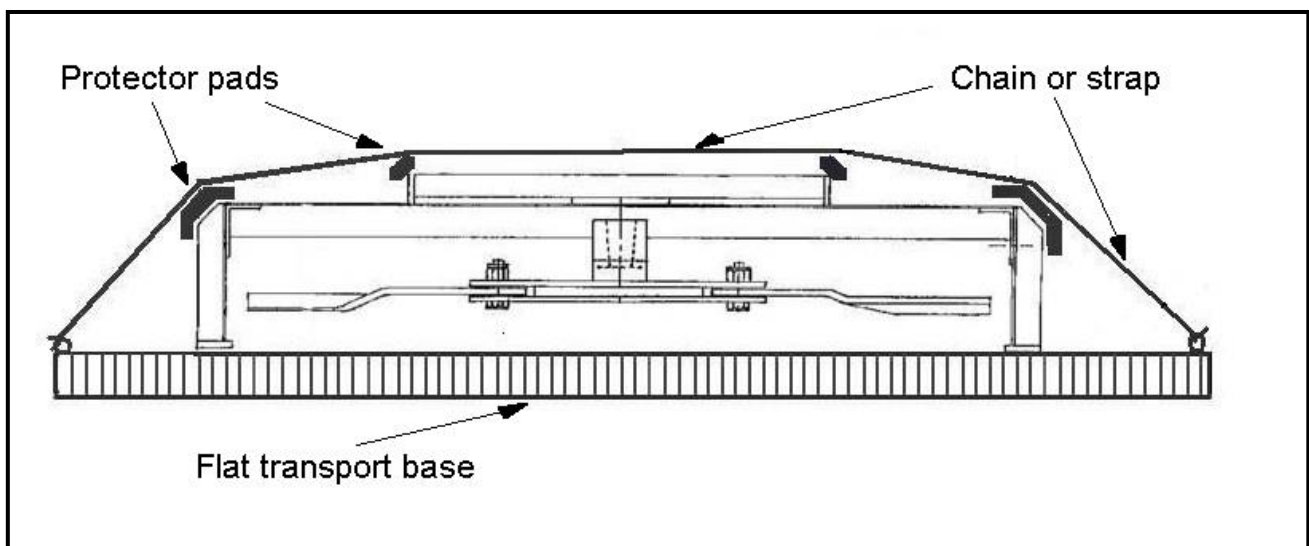
Assembly	Defect	Possible Cause
Slasher Deck	Vibration	<ol style="list-style-type: none"> 1. Gear box bolts loose. 2. Output shaft nut loose.
Drive Shaft	Vibration	<ol style="list-style-type: none"> 1. Due to twisted inner or outer shaft 2. Collapsed needle roller in PTO 3. Universal joint assemblies 4. Lifting slasher too high when PTO shaft is still engaged.
Slip Clutch	Failure to drive, clutch not slipping, excessive slipping or excessive heat	<ol style="list-style-type: none"> 1. Loss of spring tension or incorrectly adjusted springs 2. Worn friction discs 3. Incorrectly positioned pressure plate on clutch disc.
Gearbox	Excessive Noise.	<ol style="list-style-type: none"> 1. Incorrect backlash between crown, wheel and pinion 2. Worn or loose bearings in box.
	Gearbox Leaking Oil	<ol style="list-style-type: none"> 1. Loose or damaged spindle seal 2. Loose or damaged spindle bearings
Blade Beam and Blades	Vibration	<ol style="list-style-type: none"> 1. Damaged or unevenly worn blades 2. Loose or damaged spindle bearings.

Transportation

The following routine procedures are recommended, to ensure the efficient and safe transportation of your slasher and to minimise damage risk during transportation.

Transportation Guidelines

- Place the slasher on a flat transport surface.
- Use appropriate lifting equipment to move the slasher e.g. tractor or forklift.
- Securely strap or chain the slasher across the flat transportation surface.
- Use protective padding at the edges of the slasher to prevent wear and damage from the strapping or chains.
- PTO should be secured in a similar manner.
- Tie down the mounting arm to stop transport related bumping or moving.



SLASHERS

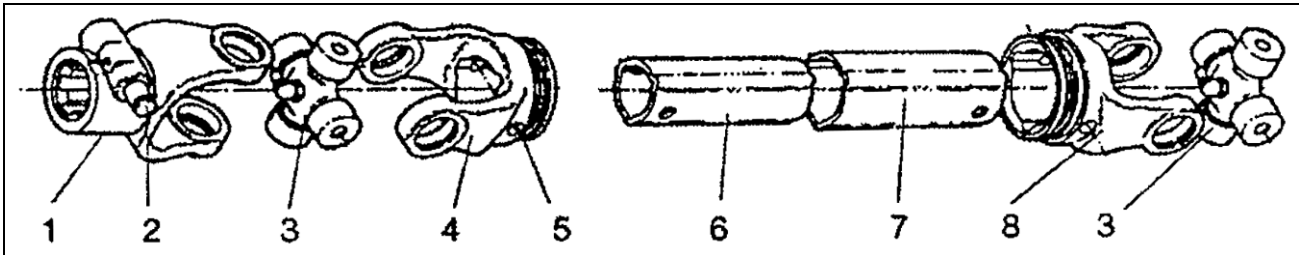
Series 405 – 40HP

Parts Listing

PARTS DESCRIPTION	QTY	1.2M CENTRE MOUNT	1.35M OFFSET/CENTRE MOUNT	1.5M OFFSET / CENTRE MOUNT
Slasher Body Weld Ass	1	4051201CM	4051301OC	4051501OC
Skid	2	4051202	4051302	4052502
Bolt M12 x 45mm g8zp	4	DK1245MZ	DK1245MZ	n/a
Bolt M12 x 45mm g8zp	6	n/a	n/a	DK1245MZ
Nut 12mm g8zp	4	DK12NMZ	DK12NMZ	n/a
Nut 12mm g8zp	6	n/a	n/a	DK12NMZ
Spring Washer 12mm	4	DK12SWZ	DK12SWZ	n/a
Spring Washer 12mm	6	n/a	n/a	DK12SWZ
Headstock	1	4051123	4053553	4053553
Bolt M16 x 40mm zp	2	DK1640MZ	n/a	n/a
Bolt M16 x 45mm zp	2	n/a	DK1645MZ	DK1645MZ
Nut Nylon 16mm zp	2	DK16NNMZ	DK16NNMZ	DK16NNMZ
Linkage Pin	2	DKB198	DKB198	DKB198
Bush	2	DKB351	DKB351	DKB351
Lynch Pin	2	DKB6	DKB6	DKB6
Aligning Bracket	1	4050004	4050004	4050004
Bolt 16mm x 50mm zp	1	DK1645MZ	DK1645MZ	DK1645MZ
Nut Nyloc 16mm	1	DK16NNMZ	DK16NNMZ	DK16NNMZ
Stay Chain (1 chain or 2 Sleeved)	1 / 2	4051204	4051304	4051504
Plastic Cover Tube	1	4051214	4051314	4051514
D Shackle 10/13M	4	DK1013DSZ	DK1013DSZ	DK1013DSZ
Rotor Block Assembly	1	40515006	40515006	40515006
Rotor Top Plate	1	4051206TB	4051356TB	4051506TB
Rotor Centre Plate	1	4051206C	4051356C	4051506C
Rotor Bottom Plate	1	4051206TB	4051356TB	4051506TB
Bolt 3/4" x 2 1/2" g8p	2	n/a	DK34212C8	DK34212C8
Bolt 3/4" x 2 3/4" g8p	2	DK34234C8	DK34212C8	DK34212C8
Nyloc Nut 3/4" g8zp	2	DK34NNC8Z	n/a	n/a
Nyloc Nut 3/4" g8zp	4	n/a	DK34NNC8Z	DK34NNC8Z
Bush / Bolt / Nut Set	2	DK0107	DK0107	DK0107
Blade	2	DK0106	DK0106	DK0106
Clutch Cover Bracket	1	Optional	4010007	4010007
Nut Nyloc M16 g8	2	Optional	DK16NN8Z	DK16NN8Z
Clutch Cover Hinge Pin	2	4010008	4010008	4010008
Bolt M6 x 20mm	2	DK620MZ	DK620MZ	DK620MZ
Nyloc Nut M6	2	DKNN6MZ	DKNN6MZ	DKNN6MZ
Clutch Cover	1	Optional (supplied with black plastic cover)	4010011	4010011
Gearbox – 40HP	1	55619	55619	55619
Slip Clutch Ass. – 40HP	1	55618	55618	55618
Drive Shaft – 40HP	1	55617	55617	55617
Bolt M16 x 50mm g8p	2	DK1650M8	DK1650M8	DK1650M8
Bolt M16 x 60mm g8p	2	DK1660M8	DK1660M8	DK1660M8
Nyloc Nut 16mm g8	4	DK16NN8Z	DK16NN8Z	DK16NN8Z
Flat Washer 5/8"	2	DK16FW	DK16FW	DK16FW
Castellated Nut 1" 14TPI UNP	1	DKB7388	DKB7388	DKB7388
Split Pin	1	DKB550SPZ	DKB550SPZ	DKB550SPZ

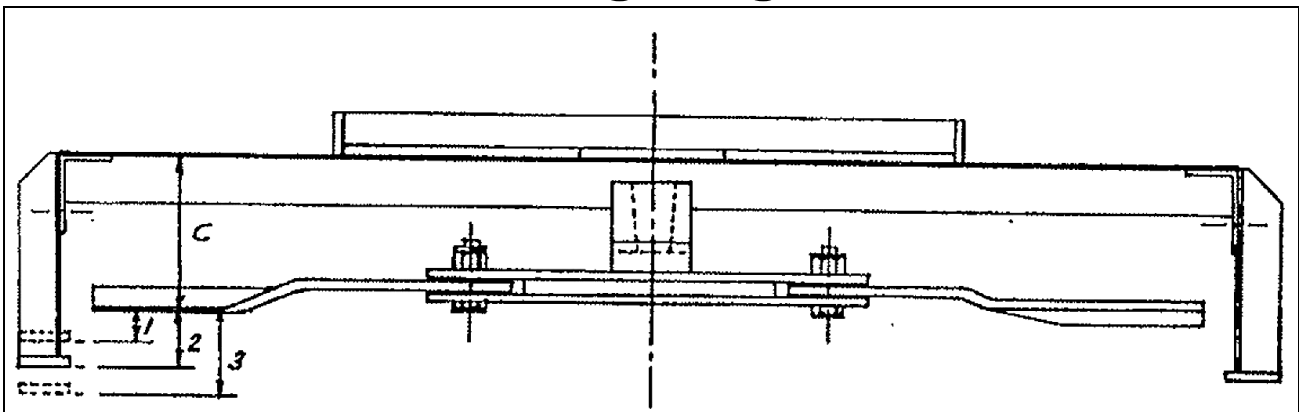
Drive Shaft - Parts Diagram

AB4075



1.	Spline	DK A421138
2.	Button Assembly	DK AB121
3.	Universal Joint	DK A421
4.	Inner Tube Yoke	DK A4236
5.	Roll Pin 2 off	DK B1141
6.	Inner Tube	DK A364
7.	Outer Tube	DK A433
8.	Outer Tube Yoke	DK A4243
9.	Clamp Yoke (<i>Not Pictured</i>)	DK A421538
10.	Safety Guard Inc Bearings (<i>Not Pictured</i>)	DK A520090

Cutting Heights

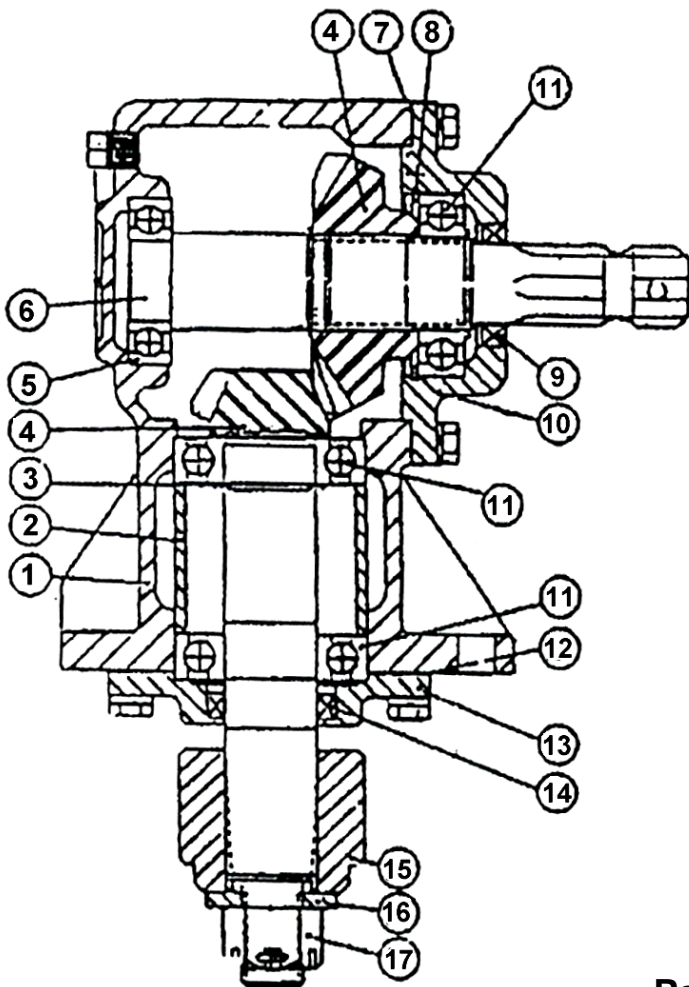


1. Min. 45mm nominal, skid bottom hole
2. Mid. 70mm nominal, skid middle hole, factory setting
3. Max. 95mm nominal, skid top hole
- C. Clearance, 150mm nominal

* All above typical of all three sizes

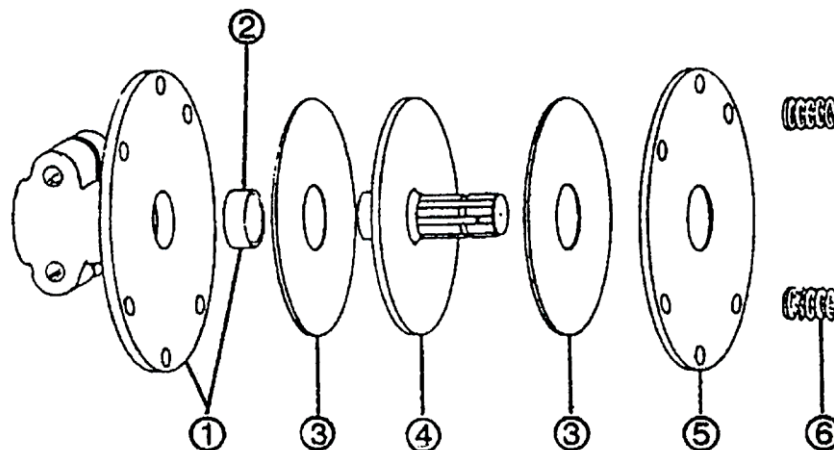
GEAR BOX & CLUTCH PARTS DIAGRAM

Part Number B2666



Ref.	Part No.	Description
1	DKB61	Main Housing
2	DKB7381	Spacing Sleeve
3	DKB7382	Retaining Ring (3 used)
4	DKB7014	Matched Set of Gears 1.93:1 Ratio
5	DKB62	Rear bearing
6	DKB7013	Input Shaft
7	DKB7383	Input Gasket
8	DKB7384	Retaining Ring
9	DKB2953	Input seal
10	DKB7385	Input Cap
11	DKB60	Bearing (3 used)
12	DKB7386	Output Gasket
13	DKB78	Low Seal Housing
14	DKB2954	Output Seal
15	DKB3701	Hub
16	DKB7387	Flat Washer
17	DKB7388	1" x 14 T.P.I. Castellated Nut

Part number B4164



Ref.	Part No.	Description
1	B4163	1 3/8" x 6 spline base assy. (includes bush)
2	B4172	Bush 1 1/8" I.D.
3	B4165	Friction disc 5" O.D. x 1 1/4" I.D.
4	B4167	1 3/8" x 6 spline drive plate 5" O.D. - 1 1/8" DIA. Spigot
5	B4168	Pressure Plate
6	B3723	Spring (6 required)

Stay Chain Kit

Your slasher is supplied with a "Stay Chain Kit" consisting of: -

- 2 x continuous chains
- 2 x centre, class m, d shackle
- 2 x clear sleeves
- 2 x end, class m, d shackle

The kit may have been fitted prior to delivery or it may be loose.

The fitment of the kit is as follows: -

Lay the chain behind the slasher with each end d shackle pointing to the rear corner stay lugs.

Fit the end d shackles to each of the holes of the rear stay lugs.

Fit the two centre d shackles to the headstock compensating lug at the apex of the slasher headstock.

The ideal headstock position when the stay chain is in full tension is vertical or slightly leaning to the back of the slasher.

Additional adjustment can be achieved by reducing the chain length.

YOUR SLASHER may be fitted with the provision for Centre or Offset headstock mountings.

To adjust the headstock, simply loosen the lower headstock bolts and reposition the headstock and fix accordingly. Please note it may be necessary and advisable to trim the clear sleeve as appropriate to allow free movement.



Authorised Sellers Warranty

Daken Pty Limited (Dakenag) warrants the new products supplied by Dakenag to be free from defects in material and workmanship, under normal use and service, for a period of twelve (12) months from the date of delivery to the purchaser. For attachments used in commercial enterprises, warranty is six (6) months.

Dakenag, or its appointed dealer, will repair, replace or allow credit, at its sole option, any part(s) of the product, which under normal and proper use and maintenance proves to be defective in material or workmanship provided that:

- 1) The purchaser performs preventative maintenance as per Operation, Maintenance & Parts Manual.
- 2) Notice of any such defect and satisfactory proof is promptly given to Dakenag or its authorised dealer, and such part is returned for repair, with transportation charges prepaid.
- 3) Dakenag's examination proves such part(s) to have been defective.

This warranty coverage *does NOT APPLY*, and Dakenag shall have no obligation under this warranty in the following cases:

- 1) Damage or failures caused by accident, misuse, abuse, negligence, operation of a product in excess of recommended or design capacity, or natural calamity.
- 2) Damage or failures caused by use of other than Dakenag genuine or approved parts.
- 3) Damage or failures caused by the addition or removal from the attachment not approved or authorised by Dakenag.
- 4) Alterations, changes, or modifications made to the attachment or any of its components / parts not authorised by Dakenag (in writing), which, in the sole judgment of Dakenag, affects the performance, stability or purpose for which it was manufactured.
- 5) Damage or failures caused by lack of normal and/or preventative maintenance services as outlined in the Operation, Maintenance and Parts Manual.
- 6) Damage or failures caused by neglect or unreasonable delay by the purchaser in reporting to Dakenag or its appointed dealer, any defect or operating concern likely to be of a warrantable nature.
- 7) Normal wear and tear. This includes blades.
- 8) Blades & bolts are not included.
- 9) Loss of use of machine, loss of time, loss of revenue, damage to personal property, direct or indirect, incidental or consequential damages such as expenses for fuel, telephone, travel, lodging, transportation, or other costs resulting from warrantable failure.

Under the Trade Practices Act, 1974, as amended, certain conditions, warranties, rights and remedies may be implied if the buyer is a consumer within the meaning of that Act and under legislation relating to the sale of goods certain conditions and warranties may be implied if the sale of the product is a consumer sale within the meaning of such legislation; nothing contained herein excludes, restricts or modifies in relation hereto and the goods and/or services to be supplied hereunder any condition, warranty, right or remedy which applies hereto or to the supply of goods and/or services hereunder or is conferred upon the Buyer by or pursuant to the Trade Practices Act, 1974, as amended or the aforesaid legislation.

PROVIDED THAT to the extent of the Trade Practices Act, 1974, as amended permits Dakenag to limit its liability for a breach of a condition or warranty implied by that Act then Dakenag's liability for that breach shall be limited to:

- 1) in the case of goods supplied hereto, the payment of the cost of replacing the goods or of acquiring equivalent goods: and
- 2) In the case of service supplied pursuant hereto, the supplying of the service again.

INSPECTION AND PREPARATION

Your new Dakenag Attachment has been inspected and prepared in accordance with the Dakenag pre-delivery inspection schedule. The efficiency and economical operation of your new product now depends largely on the care it receives. Systematic attention to daily lubrication, inspections and adjustments by you or the Seller usually will result in greater satisfaction for you.

IMPROVEMENTS

Dakenag is constantly striving to improve its products. Changes in design and improvement will be made whenever Dakenag believes the efficiency of its products will be improved thereby, but without incurring any obligation to incorporate such improvements in products which have been shipped or are in service.

If any provision in this Warranty is held invalid, unenforceable or illegal for any reason, this Warranty shall otherwise remain in full force apart from such provision which shall be deemed deleted from this Warranty.

Daken Pty Limited A.B.N. 53 004 476 484

For Your Records:

Model No: _____ Serial No: _____

Date Purchased: _____ Purchased From: _____

Your Local Dakenag Dealer is:

Name: _____ Phone: _____

Address: _____ Township: _____

State: _____ Post Code: _____